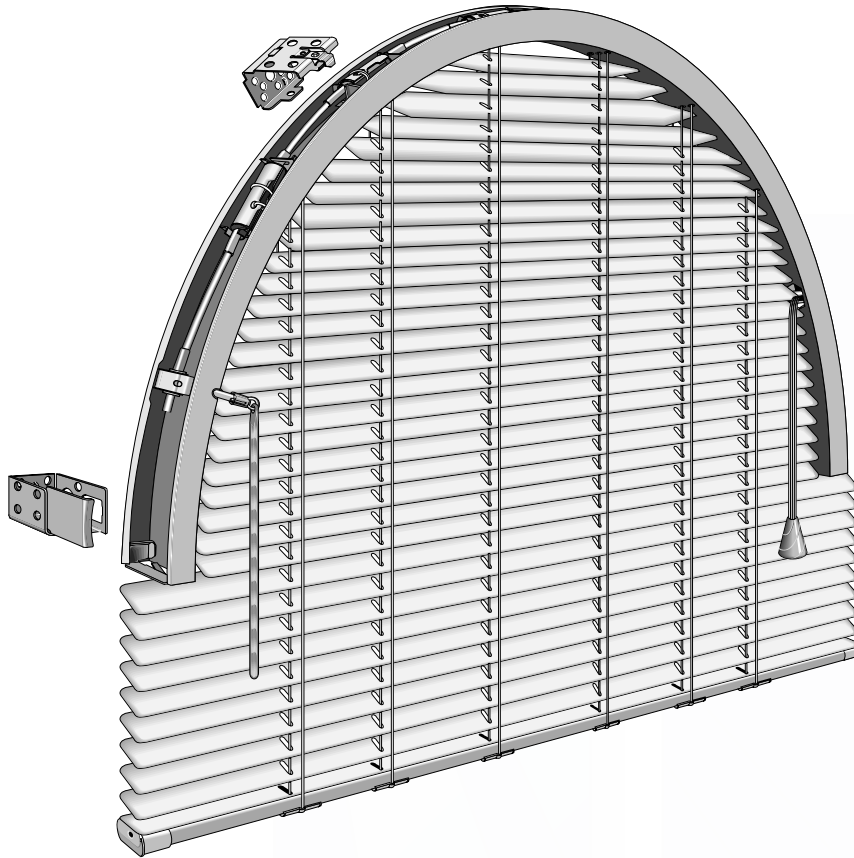




Riviera® Arch 1" Blind

Model #RIV1-S

Top quality 1" horizontal aluminum window covering for arch-shaped window applications.



KEY FEATURES:

- One-piece roll formed headrail
- Custom fit headrail to window template
- Tilt and limited lift capability
- Heavy duty custom formed tilt components
- Hand trimmed slats
- 90% recycled slat material

PRODUCT OVERVIEW

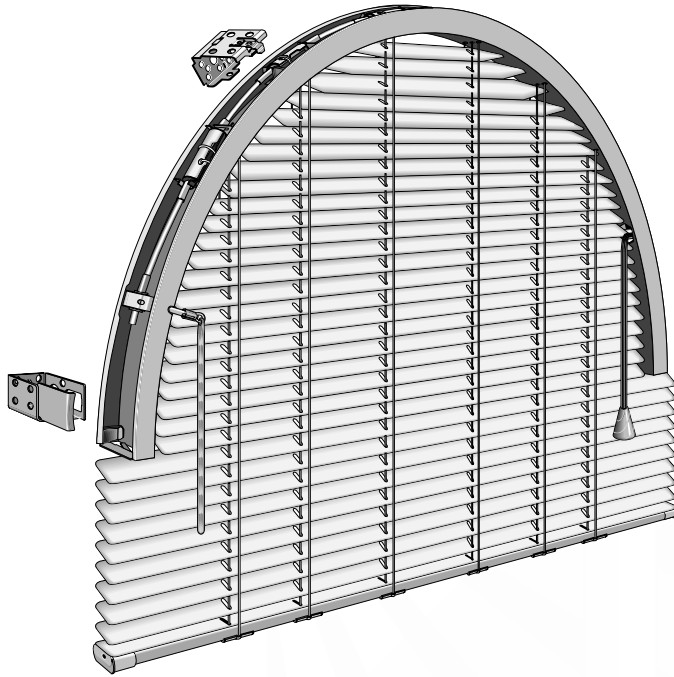
The Riviera Arch 1" Blind represents one of Levolor's most popular top quality specialty horizontal blinds backed by a limited lifetime warranty. Each arch blind is hand crafted as a single unit using a one-piece roll formed headrail, insuring both durability and an aesthetic finish — no unsightly notching or back filling is required. The arch blind is fully operational with the slats that raise and lower as well as tilt.

Each slat near the top of the headrail is hand trimmed to eliminate light leakage and the stair-step effect. This feature also enables full, unhindered rotation of the slats. Additionally, the slats can be raised to the bottom of the Arch headrail maximizing functionality and appearance of the headrail.

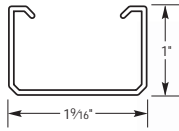
The Arch blind also includes the exclusive Guardian™ Tilter disengaging clutch mechanism which eliminates over rotation of the tilt wand and protects the tilt mechanism against breakage. This key feature eliminates the problem of the slats being locked in a permanent position preventing further opening or closing of the blind.

The Arch blind utilizes standard Riviera 1" components — from the durable, sleek headrail and bottomrail to the high quality slats guaranteeing the overall Levolor quality and is offered in a large selection of popular colors. This blind is built for maximum performance with Levolor committed to helping solve any design requirement. The SheerView perforation option provides a unique see-through feature, reducing solar heat gain up to 42% as compared to a fully opened blind while optimizing the exterior view and maximizing light/glare control.

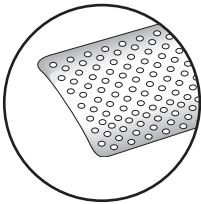
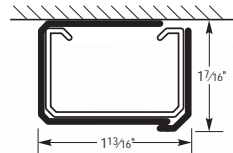
Riviera® Arch 1" Blind



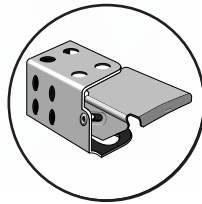
Headrail



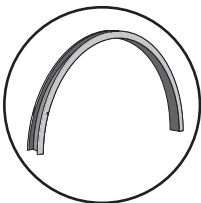
Mounting Bracket



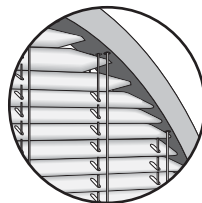
SheerView



Open End Bracket



Solid Headrail Detail



Slot Trim Finish

PRODUCT SPECIFICATIONS

For more detailed specifications please reference Riviera Arch 1" Blind product Guide Specifications.

Part II - Products

A. Riviera Arch 1" Blind manufactured by Levolor (model #RIV1-S)

B. Limited Lifetime Warranty

C. Materials:

- Headrail** shall be of .025" thick Tomized, steel, "U" shaped, 1" high x 1 9/16" wide. All hardware shall be enclosed in the metal headrail.
- Guardian Tilter** mechanism shall be of a .042" thick Tomized steel housing with a self-lubricating nylon, automatically disengaging worm and gear mechanism to eliminate overdrive.
- Installation Brackets** shall be of at least .048" thick Tomized steel with a rivet-hinged safety locking front cover to permit removal of headrail without lateral movement.
- Ladders** (slat supports): Distance between slats shall not exceed 21.5mm.
- Slats** shall be of 5000 series magnesium aluminum alloy only which includes 90% or higher recycled aluminum materials. Slats shall be nominally 1" wide and the thickness of the slats shall be nominally .008". All fanned slats are positively attached to the blind lift cord. Slats shall be (select one):
 - A. Unperforated.
 - B. SheerView - Slats shall be perforated with a staggered pattern of .020" diameter holes, nominally 1/77 per inch of slat length. Slats shall have an openness factor of 6%.
- Operation:** Blind shall have full tilt capability and lift to bottom of headrail.
- Options** shall include:
 - a. Top Lok® Cord Lock
 - b. Restrictive Cam Tilter



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1-800-221-6803

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Contract Customer Service
1-800-826-8021